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## ix. 18 cm Insertion Dipole

Immediately on each side of the six intersection regions is a dipole, "DX", through which both beams pass; there are 12 of these magnets. The strength of DX determines the collision angle. The spacing between the two beams at the end of the magnet away from the intersection determines the aperture required. A coil diameter of 180 mm ensures adequate field uniformity in the case of asymmetric operation, provided that the dipole can be moved sideways to be centered on the beam trajectories. The axial space available necessitates a somewhat higher field, 4.3 T, than is needed for the arc dipoles. To achieve this field with an adequate margin in a single layer coil, a wider cable is used. The cable chosen is similar to the 36-strand cable used in the 130 mm aperture insertion quadrupole, differing only in the keystone angle, 0.6° vs. 1.0° in the cable for the quadrupole, see Tables 1-4 and 1-5. The insulation is the same, all Kapton CI, but the design value of the insulated cable mid-thickness is slightly less, 1.341 mm (0.0528 in.).

## **Basic Design Parameters**

Table 1-25 lists the design parameters. A six-block coil design is needed to achieve good field uniformity at low field; all wedges are mechanically symmetric. Unlike all of the other RHIC magnets, the DX uses a stainless steel collar around the coils, similar to that used in the SSC dipoles. This is because the press available can accommodate a moderately thick collar, but not the large diameter of the steel yoke if it were used as a collar. To minimize deflections and thus aid in assembly, a 40.1 mm thick collar is used. Iron saturation is controlled by a series of holes in the iron, near and at the yoke inner radius. Figure 1-15 shows one quadrant of the DX dipole design. The magnet is considered to be part of the blue ring for cryogenic purposes. The bus cutout is the same size as in the arc magnets, but the helium flow channel is slightly larger (3.175 cm) to assist in the control of iron saturation; there is an additional, smaller hole solely for saturation control.

The rather large stored energy and modest ratio of copper to superconductor in the cable may result in a damaging hot spot temperature during a worst-case quench with passive (double-diode) protection, and active protection consisting of quench detection and firing of heaters is planned.

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**Table 1-25.** Preliminary Design Parameters for the 18 cm Aperture RHIC Insertion Dipole

Parameter Value 180 mm Coil aperture Number of turns per pole 70 Number of magnets in machine 12 Magnetic length 3.7 m Iron inner diameter (11.3 in) 287.0 mm Collar thickness 40.1 mm Iron outer diameter (24.5 in.) 622 mm Shell thickness 9.52 mm 4.6 K Operating temperature Design current 6.7 kA Design field 4.3 T Computed quench current 8.5 kA Computed quench field 5.2 T Stored energy @ design current 1.1 MJ Field margin 22% Transfer function @ low current 0.664 T/kA @ design field 0.643 T/kA Allowed Design harmonics @ 60 mm  $b_n^{\prime}$  @ low field (geometric) < 1 maximum saturation (in operating range)  $b_2^{\prime}$ 3  $b_{\scriptscriptstyle A}^{\;\prime}$ 0.6

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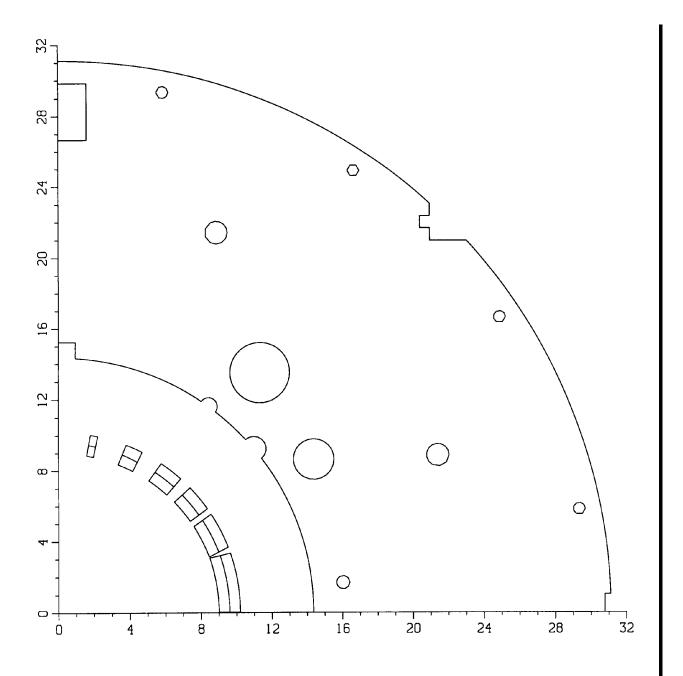


Fig. 1-15. One quadrant of the DX dipole design DXM8A (dimensions in cm).